

# Work Order ID 68510

Thursday, April 14, 2011 10:21:24 AM



Page 1

Item ID: D3492-041

Revision ID:

Item Name: Plug Assembly

Start Date: 4/14/2011 Start Qty: 100.00

Required Date: 4/27/2011 Req'd Qty: 100.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:



Run Start



Stop



Approvals: Process Plan: CZ

Date: 11/04/14

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3492

Rev C

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Folio FA633 & Dwg D3492 □ Dwg Rev: 2 □ Folio  
Rev: 1

SL 11/4/28

102 ✓

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SL 11/4/28

102 ✓

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SL 11/04/28

102 ✓

| W/O: |      | WORK ORDER CHANGES |  |    |      |     |                                     |                          |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   |  | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |  |    |      |     |                                     |                          |
|      |      |                    |  |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                      |                                 |                |  |                           |                       |                          |
|------|------|----------------------------------|----------------------|---------------------------------|----------------|--|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action    |                                 | Section B      |  | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng | Action Description<br>Chief Eng | Sign &<br>Date |  |                           |                       |                          |
|      |      |                                  |                      |                                 |                |  |                           |                       |                          |
|      |      |                                  |                      |                                 |                |  |                           |                       |                          |
|      |      |                                  |                      |                                 |                |  |                           |                       |                          |

**NOTE:** Date & initial all entries

**Work Order ID 68510**

Thursday, April 14, 2011 10:21:24 AM



Page 2

Item ID: D3492-041

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Accept



Setup Start



Stop



Cust Item ID:

Customer:



Run Start



Stop



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

1-Deburr if necessary 2-Tumble

11/4/28

140



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

Counts

102

150



Chemical Conversion Coat per QSI005 4.1

0.00

HandFinish

Memo

0.00

Hand Finishing

7M-1 11/5/02

102X

| W/O: |      | WORK ORDER CHANGES |  |    |      |     |                                     |                          |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   |  | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |  |    |      |     |                                     |                          |
|      |      |                    |  |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                      |                                 |           |                |                           |                       |                          |
|------|------|----------------------------------|----------------------|---------------------------------|-----------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action    |                                 | Section B |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng | Action Description<br>Chief Eng |           | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                      |                                 |           |                |                           |                       |                          |
|      |      |                                  |                      |                                 |           |                |                           |                       |                          |
|      |      |                                  |                      |                                 |           |                |                           |                       |                          |

**NOTE:** Date & initial all entries

**Work Order ID 68510**

Thursday, April 14, 2011 10:21:24 AM



Page 3

Item ID: D3492-041

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Required Date: 4/27/2011 Req'd Qty: 100.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:



Run Start



Stop



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160



Powdercoat

Powder Coating

170



QC

Quality Control

QC3- Inspect Part Finish

0.00

Memo

(Flat End Only) ☐ START TIME: \_\_\_\_\_TEMPERATURE: 320 ☐ FINISH TIME: \_\_\_\_\_☐ OVEN

0.00

Memo

180



Packaging

Packaging

Identify as per dwg & Stock Location: FR-13 0.00

Memo

0.00

102 ☒ M-1 11/05/09102 ☒ M-1 11/05/09102 ☒ M-1 11/05/09

| W/O: |      | WORK ORDER CHANGES |  |    |      |     |                                     |                          |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   |  | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |  |    |      |     |                                     |                          |
|      |      |                    |  |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                      |                                 |                |                           |                       |                          |
|------|------|----------------------------------|----------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action    |                                 | Sign &<br>Date | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng | Action Description<br>Chief Eng |                |                           |                       |                          |
|      |      |                                  |                      |                                 |                |                           |                       |                          |
|      |      |                                  |                      |                                 |                |                           |                       |                          |
|      |      |                                  |                      |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries

**Work Order ID 68510**

Thursday, April 14, 2011 10:21:24 AM



Page 4

Item ID: D3492-041

Revision ID:

Item Name: Plug Assembly

Start Date: 4/14/2011 Start Qty: 100.00

Required Date: 4/27/2011 Req'd Qty: 100.00

Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/5/9

11-05-9  
102

| W/O: |      | WORK ORDER CHANGES |  |    |      |     |                                     |                          |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   |  | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |  |    |      |     |                                     |                          |
|      |      |                    |  |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                      |                                 |                |                           |                       |                          |
|------|------|----------------------------------|----------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action    |                                 | Sign &<br>Date | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng | Action Description<br>Chief Eng |                |                           |                       |                          |
|      |      |                                  |                      |                                 |                |                           |                       |                          |
|      |      |                                  |                      |                                 |                |                           |                       |                          |
|      |      |                                  |                      |                                 |                |                           |                       |                          |

NOTE: Date & initial all entries



# Picklist Print

Thursday, April 14, 2011 10:21:21 AM

Page 1

Work Order ID: 68510

Parent Item: D3492-041

Parent Item Name: Plug Assembly



Start Date: 4/14/2011

Required Date: 4/27/2011

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP rev A 06.03.03 New Issue EC  
 IPP Rev:B 06-08-28 As per Rev B JLM  
 IPP Rev:C 07-12-06 Rev C dwg DD verified by:EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

|               |  |           |    |  |  |     |   |         |        |          |  |  |  |
|---------------|--|-----------|----|--|--|-----|---|---------|--------|----------|--|--|--|
| M6061T6R0.625 |  | Purchased | No |  |  | 100 | f | 59.6000 | 0.0625 | 6.578947 |  |  |  |
|---------------|--|-----------|----|--|--|-----|---|---------|--------|----------|--|--|--|



6061-T6 Round Bar .625"



SA 11/4/28

Location

Loc Qty

Loc Code

MAT012

59.6

117284

59.6

117481

6RF

| W/O: |      | WORK ORDER CHANGES |  |    |      |     |                                     |                          |
|------|------|--------------------|--|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   |  | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |  |    |      |     |                                     |                          |
|      |      |                    |  |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

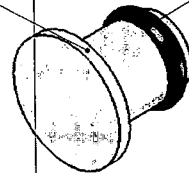
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                      |                                 |           |                |                           |                       |                          |
|------|------|----------------------------------|----------------------|---------------------------------|-----------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action    |                                 | Section B |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng | Action Description<br>Chief Eng |           | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                      |                                 |           |                |                           |                       |                          |
|      |      |                                  |                      |                                 |           |                |                           |                       |                          |
|      |      |                                  |                      |                                 |           |                |                           |                       |                          |

**NOTE:** Date & initial all entries

D3492-XX PLUG  
(SEE TABLE)

NAS1611 PLUG  
(SEE TABLE)



### D3492-XXX PLUG PARTS LIST

| QTY<br>-041 | QTY<br>-043 | QTY<br>-045 | QTY<br>-047 | QTY<br>-049 | QTY<br>-051 | QTY<br>-053 | PART NUMBER | DESCRIPTION   |
|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|
| X           |             |             |             |             |             |             | D3492-041   | PLUG ASSEMBLY |
|             | X           |             |             |             |             |             | D3492-043   | PLUG ASSEMBLY |
|             |             | X           |             |             |             |             | D3492-045   | PLUG ASSEMBLY |
|             |             |             | X           |             |             |             | D3492-047   | PLUG ASSEMBLY |
|             |             |             |             | X           |             |             | D3492-049   | PLUG ASSEMBLY |
|             |             |             |             |             | X           |             | D3492-051   | PLUG ASSEMBLY |
|             |             |             |             |             |             | X           | D3492-053   | PLUG ASSEMBLY |
| 1           |             |             |             |             |             |             | D3492-1     | PLUG          |
|             | 1           |             |             |             |             |             | D3492-3     | PLUG          |
|             |             | 1           |             |             |             |             | D3492-5     | PLUG          |
|             |             |             | 1           |             |             |             | D3492-7     | PLUG          |
|             |             |             |             | 1           |             |             | D3492-9     | PLUG          |
|             |             |             |             |             | 1           |             | D3492-11    | PLUG          |
|             |             |             |             |             |             | 1           | D3492-13    | PLUG          |
|             |             | 1           |             |             |             |             | NAS1611-005 | O-RING        |
|             |             |             | 1           |             |             |             | NAS1611-007 | O-RING        |
| 1           |             |             |             |             |             |             | NAS1611-010 | O-RING        |
|             |             |             |             |             |             | 1           | NAS1611-012 | O-RING        |
|             | 1           |             |             |             |             |             | NAS1611-013 | O-RING        |
|             |             |             |             |             | 1           |             | NAS1611-015 | O-RING        |
|             |             |             |             | 1           |             |             | NAS1611-016 | O-RING        |

△ △ △

#### NOTES:







1) O-RING: POSSIBLE SUPPLIER P/N: NAS1611-XXX OR PARKER 2-XXX

~~UNDER REVIEW~~

02.04.2005  
OK ASS 06.11.12

DEO ATTACHED

RELEASED  
31.10.16

|            |   |  |              |
|------------|---|--|--------------|
| C          | ADD -049/-051/-053, CHANGE DRAWING FORMAT   | PH   | 07.10.05     |
| B          | ADD -047; UPLATE DIM A FOR -045   | PH   | 06.05.11     |
| A          | NEW ISSUE   | PH   | 06.01.04     |
| REV.       | DESCRIPTION   | BY   | DATE         |
| DESIGN     |  | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA   |              |
| DRAWN      |  |  |              |
| CHECKED    |  |  |              |
| MFG. APPR. |  |  |              |
| APPROVED   |  |  |              |
| DE APPR.   |  | DRAWING NO.  | REV. C       |
|            |   | D3492  | SHEET 1 OF 2 |
|            |   | TITLE  | SCALE        |
|            |   | PLUG   | 2:1          |
| DATE       | 07.10.05  | COPYRIGHT © 2007 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. |              |



8

7

6

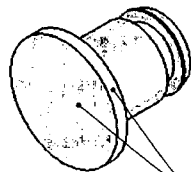
5

4

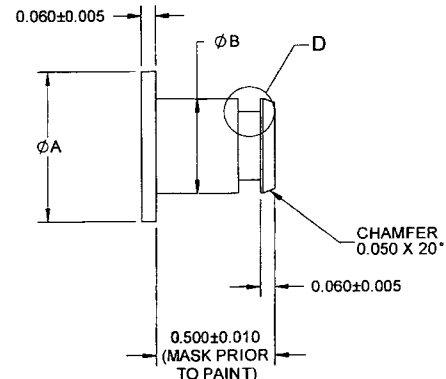
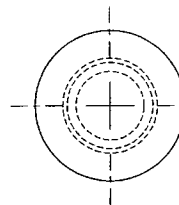
3

2

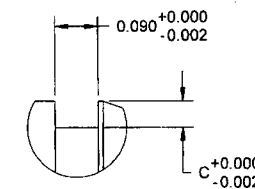
1



POWDER COAT THESE  
FACES ONLY PER NOTE 2



**D3492-XX PLUG**



**DETAIL D**

**D3492-XX PLUG MACHINING DETAILS**

| P/N      | A     | B     | C     | MATERIAL SPEC |
|----------|-------|-------|-------|---------------|
| D3492-1  | 0.625 | 0.394 | 0.055 | M6061T6R0.625 |
| D3492-3  | 0.750 | 0.582 | 0.045 | M6061T6R0.750 |
| D3492-5  | 0.375 | 0.188 | 0.045 | M6061T6R0.375 |
| D3492-7  | 0.500 | 0.270 | 0.045 | M6061T6R0.500 |
| D3492-9  | 0.938 | 0.750 | 0.045 | M6061T6R1.000 |
| D3492-11 | 0.850 | 0.664 | 0.045 | M6061T6R0.875 |
| D3492-13 | 0.750 | 0.520 | 0.045 | M6061T6R0.750 |

**NOTES:**

- 1) MATERIAL: ALUMINUM 5052-H32 OR 6061-T6 OR 1100-0 PER QQ-A-225/7 (5052) OR QQ-A-225/8 (6061) OR QQ-A-200/8 (6061) OR QQ-A-225/1 (1100) (REF. DART MATERIAL SPEC M6061T6R0.000)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

UNDER REVIEW

03.07.11 RB  
D3492-XX PLUG  
REV. 0.2 (MAKE SMALLER)  
ASS 08.11.12  
OK

DEO ATTACHED

RELEASED  
07.11.16

|            |          |   |              |
|------------|----------|---|--------------|
| DESIGN     |          | <b>DART AEROSPACE LTD</b>   |              |
| DRAWN      |          | HAWKESBURY, ONTARIO, CANADA   |              |
| CHECKED    |          | DRAWING NO.   | REV. C       |
| MFG. APPR. |          | D3492   | SHEET 2 OF 2 |
| APPROVED   |          | TITLE   | SCALE        |
| DE APPR.   |          | PLUG  | 4:1          |
| DATE       | 07.10.05 | COPYRIGHT © 2007 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD |              |

|                      |                  |                     |   |                    |                         |                           |              |
|----------------------|------------------|---------------------|---|--------------------|-------------------------|---------------------------|--------------|
| DRAWING NO.<br>D3492 | TITLE<br>PLUG    | REV. C              | DART AEROSPACE LTD<br>ENGINEERING ORDER |                    | D.E.O. NO.<br>D3492-C-1 | SHEET NO.<br>SHEET 1 OF 1 | SCALE<br>NTS |
| DRAWN<br>AJS         | CHECKED          | MFG. APPR. <i>B</i> | APPROVED <i>MP</i>                      | DE APPR. <i>MP</i> |                         |                           |              |
| DATE<br>08.11.05     | DATE<br>08.11.05 | DATE<br>08.11.05    | DATE<br>08/11/05                        | DATE<br>08/11/05   |                         |                           |              |

SHEET 2 MODIFY -13 PLUG AS SHOWN:

IS:

**D3492-XX PLUG MACHINING DETAILS**

| P/N      | A     | B     | C     | MATERIAL SPEC |
|----------|-------|-------|-------|---------------|
| D3492-13 | 0.750 | 0.510 | 0.045 | M6061T6R0.750 |

WAS:

**D3492-XX PLUG MACHINING DETAILS**

| P/N      | A     | B     | C     | MATERIAL SPEC |
|----------|-------|-------|-------|---------------|
| D3492-13 | 0.750 | 0.520 | 0.045 | M6061T6R0.750 |



**RELEASED**  
08/11/10 *MP*



|  |  |                     |         |
|--|--|---------------------|---------|
| <b>DART AEROSPACE LTD</b>                |  | <b>Work Order:</b>  | 68510   |
| <b>Description: Plug</b>                 |  | <b>Part Number:</b> | D3492-1 |
| <b>Inspection Dwg: D3492      Rev: C</b> |  | <b>Page 1 of 1</b>  |         |

### FIRST ARTICLE INSPECTION CHECKLIST

☒ **First Article**
                         
 ☐ **Prototype**

| Drawing Dimension | Tolerance     | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| 0.060             | +/-0.005      | .060             | /      |        | sh-9                 |          |
| 0.060             | +/-0.005      | .060             | /      |        |                      |          |
| Ø0.394            | +/-0.010      | Ø.394            | /      |        |                      |          |
| Ø0.625            | +/-0.010      | Ø.620            | /      |        |                      |          |
| 0.090             | +0.000/-0.002 | 0.089            | /      |        |                      |          |
| 0.500             | +/-0.010      | .500             | /      |        |                      |          |
| 0.055             | +0.000/-0.002 | .054             | /      |        |                      |          |
| 0.050 x 20°       | +/-0.010      | 0.050 x 20°      | /      |        |                      |          |
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|---|--|----------------------------|-----|
| <b>Measured by:</b>  | <b>Audited by:</b>  | <b>Prototype Approval:</b> | N/A |
| <b>Date:</b> 11/4/24  | <b>Date:</b> 11/6/28   | <b>Date:</b>               | N/A |

| Rev | Date     | Change                                       | Revised by  | Approved  |
|-----|----------|--|---|---|
| A   | 06.06.02 | New Issue                      P/O D3492-041 | KJ/JLM  |   |
| B   | 06.10.16 | Ø0.625 was Ø0.500                            | KJ/JLM  |   |
| C   | 07.11.23 | Tolerances revised                           | KJ/EC/DD  |   |
| D   | 08.06.19 | 0.050 x 20° dimension added                  | KJ/DD  |  |